Produced from carefully blended oils and Calcium Carbonate fillers, Arbolite Dual Purpose Putty is designed for the face glazing of primed soft and hard wood and for steel frame windows. Protective treatment with a paint system and regular subsequent maintenance is essential to the long term performance of the putty.

**MAIN APPLICATIONS**
Recommended for face glazing of primed softwood, hardwood frames and steel frames. Softwood and hardwood frames should be primed with a suitable primer to BS7956. Primed and galvanised steel may be glazed without any further treatment. Maximum recommended fillet size 30mm x 13mm.

Not recommended for use with laminated glass or flush edged double glazed units.

**APPLICATION INSTRUCTIONS**
**Joint preparation**
All glazing surfaces must be clean, dry and free from all contamination.

**Application**
Arbolite may be applied by hand or knife. Glazing should be carried out in accordance with BS8000 Part 7:1990 and the relevant clauses of BS6262.

**Painting:**
Paint within 3 months of application after the putty has sufficiently skinned over and firmed up to accept the paint finish. Both undercoat and final paint coats must be applied within this 3 month period.
TECHNICAL DATA

<table>
<thead>
<tr>
<th>Application Temperature:</th>
<th>+5°C to +30°C</th>
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<tbody>
<tr>
<td>Service Life:</td>
<td>20 years + when applied in accordance with established best practice and with regular maintenance of the paint finish.</td>
</tr>
<tr>
<td>Colours:</td>
<td>Natural</td>
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</tbody>
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PACKAGING

2, 5, 10kg buckets

STORAGE LIFE

3 months in original unopened packaging stored in a cool, dry place out of direct sunlight. Some oil separation may occur towards the end of the storage life but the putty can be easily remixed.

HEALTH AND SAFETY

No particular hazards with this product. Please consult Material Safety Data Sheet for full information.

ACCESSORIES

Ancillary Equipment
Arbo Putty Knife

Cleaners
Arbo Cleaner No.17 - 1 Litre Tin
(Xylene based – not suitable for use with plastics or delicate finishes)
Arbo Cleaner No. 16 - 1 Litre Tin (Alcohol Based)

APPLICATION TEMPERATURE:

+5°C to +30°C

SERVICE LIFE:

20 years + when applied in accordance with established best practice and with regular maintenance of the paint finish.

COLOURS:

Natural