Arbocaulk is a high quality one part Water Based Acrylic Sealant suitable for internal pointing applications.

Arbocaulk exhibits good adhesion to a wide variety of common construction substrates without the need of a primer.

**MAIN APPLICATIONS**

Recommended for use in internal low movement joints e.g. joints around window and door frames, skirting boards, walls and ceilings.

**NB:** Not recommended for use in high movement joints and for use in external joints.

**APPLICATION**

All joint preparation, priming, and sealant application should be carried out in accordance with BS 8000 Part 16, the British Standard for the sealing of joints in buildings using sealants.

Arbocaulk is supplied in polyethylene 380ml cartridges and can be applied using an Arbo Caulking Gun

<table>
<thead>
<tr>
<th>QUANTITY ESTIMATOR</th>
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<tbody>
<tr>
<td>Joint Size (mm)</td>
<td>Metres/Litre</td>
</tr>
<tr>
<td>6 x 6</td>
<td>27.8</td>
</tr>
<tr>
<td>9 x 6</td>
<td>18.5</td>
</tr>
<tr>
<td>12 x 9</td>
<td>9.3</td>
</tr>
<tr>
<td>18 x 10</td>
<td>5.6</td>
</tr>
<tr>
<td>25 x 10</td>
<td>4.0</td>
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</table>
APPLICATION INSTRUCTIONS

Joint preparation
The joint surfaces must be clean, dry and free from all contamination. The surfaces should be degreased using the appropriate Arbo Cleaner.

Joint Backing
Where applicable, appropriate joint filler e.g. closed cell polyethylene foam, should be used to provide the correct joint depth.

Joint Size Suitability
Joint Width
Minimum 6mm
Maximum 20mm (single application); for advice on multiple applications please contact Adshead Ratcliffe Technical Services Department.

Joint Depth
Minimum 10mm on porous substrates
Minimum 6mm on non-porous substrates
Maximum 10mm

Width: Depth ratio (within above min/max restrictions) 1:1

PACKAGING
25 x 380ml Polyethylene Cartridges per box. Polyethylene Nozzles are included in each box.

COLOURS
White

HEALTH AND SAFETY
No particular hazards with this product but please consult Material Safety Data Sheet for full information.

HEALTH AND SAFETY
No particular health hazards associated with this product but please consult Material Safety Data Sheet for full information.

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ACCESSORIES

Cleaners
Arbo Cleaner No. 17 - 1 Litre Tin (Xylene based – not suitable for use with plastics or delicate finishes)
Arbo Cleaner No. 16 - 1 Litre Tin (Alcohol Based)

Ancillary Equipment
Polyethylene Nozzles
Arbo Caulking Guns

SPECIFICATION COMPLIANCE

Certified under the Harmonized European Standard EN15651. Please refer to separate Declaration of Performance for more details.