Arbosil LM is a one part Neutral Cure Silicone Sealant which cures on exposure to moisture vapour to form an elastic silicone rubber.

**MAIN APPLICATIONS**
Recommended for perimeter sealing of PVCu frames and sealing joints in brickwork, the MVP and Heel Bead methods of glazing insulating glass units, remedial glazing, and sealing joints in translucent roofing sheets.

**NB:** It is not recommended for overpainting, use in glass wall assemblies and use against natural stone.

**APPLICATION INSTRUCTIONS**

**Joint Preparation**
The joint surfaces must be clean, dry and free from all contamination. The surfaces should be degreased using the appropriate Arbo Cleaner. Primers may be required on some substrates. It is recommended that Adshead Ratcliffe Technical Services Department should be consulted and advice obtained with regard to the choice of primer for specific purposes.

**Joint Backing**
Where applicable, appropriate joint filler e.g. closed cell polyethylene foam, should be used to provide the correct joint depth. All joint preparation, priming, and sealant application should be carried out in accordance with BS 8000 Part 16, the British Standard for the sealing of joints in buildings using sealants.

**Application**
Arbosil LM is supplied in polyethylene 310 and 380ml cartridges and can be applied into the joint using an Arbo Caulking Gun.
### TECHNICAL DATA

<table>
<thead>
<tr>
<th></th>
<th>White, Black, Grey, Translucent, Anthracite, Brown, Buff, Dark Bronze, Portland, Rustic Red, Magnolia.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Skin Time at 20°C/65 % RH (Coloured Grades):</td>
<td>10 minutes</td>
</tr>
<tr>
<td>Skin Time at 20°C/65 % RH (Translucent Grade):</td>
<td>20 minutes</td>
</tr>
<tr>
<td>Application Temperature:</td>
<td>+ 5°C to + 40°C</td>
</tr>
<tr>
<td>Service Temperature:</td>
<td>- 40°C to + 120°C</td>
</tr>
<tr>
<td>Typical Shore A Hardness:</td>
<td>30</td>
</tr>
<tr>
<td>Cure Rate at 20°C/65 % RH:</td>
<td>2mm/24 hours</td>
</tr>
<tr>
<td>Chemical Resistance:</td>
<td>Resistant to most dilute acids and alkalis. Organic solvents may cause the sealant to swell and lose adhesion.</td>
</tr>
<tr>
<td>UV Resistance:</td>
<td>Very Good</td>
</tr>
<tr>
<td>Service Life:</td>
<td>25 years+</td>
</tr>
<tr>
<td>Movement Accommodation:</td>
<td>Butt joints (movement in tension and compression): 50 %. Do not exceed ± 33 % in any one direction.</td>
</tr>
<tr>
<td>Lap joints (movement in shear):</td>
<td>100 %. Do not exceed ± 66 % in any one direction.</td>
</tr>
</tbody>
</table>

### JOINT SIZE SUITABILITY

**Joint Width**
- Minimum 6mm
- Maximum 25mm (single application); 50mm (multiple applications)

**Joint Depth**
- Minimum 10mm on porous substrates
- Minimum 6mm on non-porous substrates
- Maximum 15mm

**Width: Depth ratio (within above min/max restrictions)**
- 2:1 butt joints
- 1:1 lap joints

### STORAGE LIFE

12 months in original unopened packaging stored in a cool, dry place out of direct sunlight.

### HEALTH & SAFETY

Contains Oximosilanes (Not Translucent Grade). Please consult Material Safety Data Sheets for full information. LM Translucent has its own Material Safety Data Sheet.

### PACKAGING

25 x 310ml or 380ml Polyethylene Cartridges per box. Polyethylene Nozzles are included in each box.
ACCESSORIES

Primers
Arbo Primer 2650 (500ml tin) Yield approximately 125 metres per tin
Arbo Primer 2402 (500ml tin) Yield approximately 200 metres per tin
Arbo Primer 2172 (500ml tin) Yield approximately 200 metres per tin

Cleaners
Arbo Cleaner No.17- 1 Litre Tin
(Xylene based – not suitable for use with plastics or delicate finishes)
Arbo Cleaner No. 16 - 1 Litre Tin
(Alcohol Based)

Ancillary Equipment
Polyethylene Nozzles
Arbo Caulking Guns

SPECIFICATION COMPLIANCE

BS EN ISO 11600 – F/G – 25 LM
BS 5889 Type A: 1989

Certified under the Harmonized European Standard EN15651. Please refer to separate Declaration of Performance for more details.

QUANTITY ESTIMATOR

<table>
<thead>
<tr>
<th>JOINT SIZE (MM)</th>
<th>METRES/LITRE</th>
</tr>
</thead>
<tbody>
<tr>
<td>6 x 6</td>
<td>27.8</td>
</tr>
<tr>
<td>9 x 6</td>
<td>18.5</td>
</tr>
<tr>
<td>12 x 9</td>
<td>9.3</td>
</tr>
<tr>
<td>18 x 10</td>
<td>5.6</td>
</tr>
<tr>
<td>25 x 10</td>
<td>4.0</td>
</tr>
</tbody>
</table>

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